Polyester Double Braid

Polyester Double Braid provides an excellent combination of high strength, low stretch, excellent weathering and easy handling. Of all the popular fibers polyester has the best weathering characteristics and the best wet abrasion resistance. Polyester Double Braid is identified with one external black marker.

Polyester Double Braid is delivered standard with an overlay marine finish and is available on special order with a spliceable polyurethane finish in clear or any of six colors.

Features & Benefits

- Low stretch
- High strength
- Soft hand
- Torque free
- Excellent wet strength
- Meets MIL-DTL-24677

Applications

- Winch lines
- Utility pulling lines
- Towing lines
- Offshore anchor and lifting lines
- Arborist bull ropes
- Theatrical rigging lines

Type approved product

DNV·GL

ABS TYPE APPROVED PRODUCT

Nominal Diameter		Size (circ in.)	Approximate Weight		Minimum Tensile Strength Spliced Rope		Minimum Tensile Strength ISO Unspliced Rope	
inch	mm		lbs/ 100ft	kg/ 100m	lbs	MT (tonnes)	lbs	MT (tonnes)
1/4	6	3/4	2.4	3.6	2,400	1.1	2,700	1.2
5/16	8	1	3.6	5.4	3,600	1.6	4,000	1.8
3/8	9	1-1/8	4.8	7.1	4,800	2.2	5,300	2.4
7/16	11	1-1/4	6.3	9.4	6,300	2.9	7,000	3.2
1/2	12	1-1/2	8.6	12.8	8,400	3.8	9,300	4.2
9/16	14	1-3/4	11.1	16.5	10,750	4.9	11,900	5.4
ABS and DNV Type Approved Sizes								
5/8	16	2	13.1	19.5	12,300	5.6	13,700	6.2
3/4	18	2-1/4	18.8	28.0	17,400	7.9	19,300	8.8
7/8	22	2-3/4	25.6	38.1	24,000	10.9	26,700	12.1
1	24	3	33.5	49.9	31,200	14.2	34,700	15.7
1-1/8	28	3-1/2	42.4	63.1	39,500	17.9	43,900	19.9
1-1/4	30	3-3/4	52.3	77.8	48,100	21.8	53,400	24.2
1-5/16	32	4	57.8	86.0	53,100	24.1	59,000	26.8
1-1/2	36	4-1/2	75.4	112.2	64,300	29.2	71,400	32.4
1-5/8	40	5	88.2	131.3	77,800	35.3	86,400	39.2
1-3/4	44	5-1/2	103.0	153.3	89,200	40.5	99,100	45
2	48	6	134.0	199.4	110,000	50	122,200	55
2-1/8	52	6-1/2	151.0	224.7	124,000	56	137,800	63
2-1/4	56	7	169.0	251.5	141,000	64	156,700	71
2-1/2	60	7-1/2	209.0	311.0	170,000	77	188,900	86
2-5/8	64	8	231.0	343.8	186,000	84	206,700	94
2-3/4	68	8-1/2	265.0	394.4	206,000	94	228,900	104
3	72	9	301.0	447.9	237,000	108	263,300	120
3-1/4	80	10	354.0	526.8	292,000	133	324,400	147
3-5/8	88	11	440.0	654.8	348,000	158	386,700	176
4	96	12	536.0	797.7	401,000	182	445,600	202
4-1/4	104	13	605.0	900.4	454,000	206	504,400	229

Tensile Strengths are determined in accordance with Cordage Institute 1500, Test Methods for Fiber Rope. Weights are calculated at linear density under standard preload (200d^2) plus 4%. See reverse side for application and safety information.

CORTLAND®

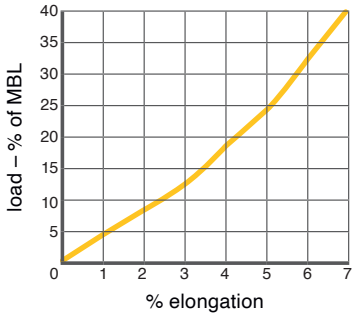
Polyester Double Braid

Technical Information

Specific gravity	**1.38***
Melting point	**482°F (250°C)**
Critical temp.	**350°F (177°C)**
Coefficient of friction	**0.12–0.15***
Elongation at break	**15–20%**
Fiber water absorption	**0–1%**
UV resistance	**excellent**
Wet abrasion	**excellent**
Dry abrasion	**excellent**

* value based on data supplied by the fiber manufacturer for new, dry fiber

Polyester Double Braid Elongation (%)



Rope Specifications

Minimum Tensile Strength Minimum tensile strengths shown are for new (unused) rope and will decrease after use. All tests are performed in accordance with Cordage Institute Standard CI 1500-2. The rope strength will be reduced after use due to heat, abrasion, ultraviolet or chemical exposure. The tensile strengths may be further reduced by up to 50% as a result of knots or kinks. Minimum tensile strengths are defined as two standard deviations (typical about 10%) below the average.

Maximum Working Loads Maximum working loads are determined by dividing the tensile strength by the safety factor. The safety factor is a function of the physical properties of the rope, the age and history of the rope, the type of service it will be subjected to and the risks involved if failure occurs. For a rope manufacturer to give blanket working load recommendations would be like a car manufacturer giving the “safe driving speed” of their cars. Obviously the conditions of use far outweigh the design characteristics of the rope. Typically safety factors vary from 3:1 (for new rope used in applications with uniform loading and where failure would cause little or no risk to equipment or personnel) to 20:1 (for conditions involving moderate shock loading, possibility of snags or kinks or where failure could cause severe risk to equipment or personnel).

Rope Weights Rope weights shown are average and may vary plus or minus 5%.

Working Elongation Working elongation is shown from a preload tension of 200 times the diameter squared per the Cordage Institute Standard.

Special Requirements

Factory Splicing Various types are available for all of our ropes. Splices can be provided with various types of chafe protection or coatings.

Custom Lengths Special constructions are available on request.

Rope Terminations Cortland can provide custom terminations such as thimbles, links, rings and custom hardware. Terminations are available in plastic, bronze, stainless steel and galvanized steel. Please call, or email your requirements to cortland@cortlandcompany.com for a quotation.

Special Coatings Coatings such as polyurethane, polyethylene and vinylesters may be applied to any of the synthetic ropes to improve snag resistance, sunlight resistance or for color coding. Cortland can provide ropes with a variety of finishes to meet your needs.

Commercial and Military Specifications Certificates of compliance are supplied at no charge if requested when placing the order. Certified test reports can be provided at an additional charge when requested at the time of the order.